

Project :	
Person responsible :	
Date :	
Area :	

Steps to be followed

- 1. Establish the context for the risk assessment, also establish the objectives of the exercise as well as boundaries
- 2. Identify all risk present. At this stage it is best not to express any type of opinion of the suggested risk as this tends to discourage participants from highlighting risks that they may perceive to be trivial

Once all risks have been identified repeat in sequence for each

3. Analyse the risks in terms of PROBABILITY as well as CONSEQUENCE

1ns a minute	High	5	10	15	20	25
1ns a hour		4	8	12	16	20
1ns a day	Probability	3	6	9	12	15
1ns a week	Prob	2	4	5	8	10
	Ņ	1			1 4	
1ns a month	Low	1	2	3	4	5

	Low	(Consequenc	High	
Time lost	5 min	30 min	1 hour	4 hours	1 day
Injuries	Near Miss	Minor	Major	1 Death	1< Death
Loss of Money	> 5K	> = 50k	> = 200k	> = 500k	> = 950k

Table1

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4. Discuss at least two possible ways to reduce this risk and decide on the most effective option to be used. Give the option decided on a score in terms of its effectiveness in reducing the risk.



- 5. Score all the risks =(Point3 / Point4)
- 6. Implement the mitigation option agreed on and monitor for effectiveness

Key for filling in of the table

Column 1: Category E (electrical); M (Mechanical); Pro (Process); S (Software); P (People)

Column 2: Identified risk a short description of the risk including: Area , Point in process (design , construction , installation , commissioning , handover)

Column 3: Table 1 the score from the Probability vs. Consequence table on a scale of 1-25

Column 4: Table 2 a score indicating how effective the mitigation measure will be in removing the risk: 1 no effect, 25 risk removed completely

Column 5: Table 1/Table 2 risks overall score: 1 - No risk 25 - Extremely high risk stop all work until a solution is found

Column 6: A description of the measure that will be put in place to mitigate the risk

Note: Ai2 will maintain Risk Assessment but SAM & NPC is to rate each risk individually and to point new risks to AI2 so tables may be updated.

NB: Group Risk into four Categories:

- 1. Environmental
- 2. Trace Work & Loop Checks
- 3. FAT/ Shut Planning
- 4. Install / Commissioning



Category	Identified Risk	Table1	Table2	Table1 /Table2	Mitigation measure to be implemented
	Area: All Point in process : Environment				Use correctly insulated tools.
E/P	Electrocution				
	Area: All Point in process : Environment				If above 1.2m fetch safety harness from workshop.
Р	Working at Heights				Use approved Ladders / Scaffolding.
	Area: All Point in process : Environment				Torches to be used.
Р	Bad visibility				Use marked walk ways and hold onto safety railing.
	Area: Point in process : Environment				Reflected vest are to be worn.
	Production vehicles				
	Area: All Point in process : Trace Work / Loop checks				Create awareness
Е	Risk of dropping something in the panel				
	Area: All Point in process : Trace Work / Loop checks				Leave difficult signals for shut periods.
Е	Risk of not being able to trace a signal				Get Personnel involved.
	Area: All Point in process : Trace Work / Loop checks				Note where they are.
Р	Pushing button by mistake				Notify operator.
	Area: All Point in process : Trace Work / Loop checks				Test all wires making up panel as well as wires to the panel. Use both a
E	Risk of creating a short circuit				multimeter as well as a resistance tester were appropriate

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Category	Identified Risk	Table1	Table2	Table1 /Table2	Mitigation measure to be implemented
	Area: All Point in process : Trace Work / Loop checks				Use approved panel wiring system and insure there are lugs on all wires after
E	Risk of wire number falling off				Label has been placed.
	Area: All Point in process : Trace Work / Loop checks				Open up panels with care.
E	Risk of pulling a wire out				Make sure that the terminals are adequately tightened.
	Area: Point in process : FAT/Shut Planning				Correct interlocks in code
	Contamination avoidance				
	Area: All Point in process : Install /Comm				Mark terminals before working on wires.
E	Risk of incorrect termination				Mark unmarked wires.
	Area: All Point in process : Install /Comm				ТВА
E	Risk of equipment not fitting in panel				
	Area: All Point in process : Install /Comm				ТВА
E	Risk of decommissioning equipment that should stay				
	Area: All Point in process : Install/Comm				ТВА
E/So	Risk of not solving an issue within acceptable time				
	Area: All Point in process : Install/Comm				ТВА
Р	Risk of having to work longer than legal limits				

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Category		Identified Risk	Table1	Table2	Table1 /Table2	Mitigation measure to be implemented
	Area: All	Point in process : Install/Comm				ТВА
Р	Help required fro	om 3 rd Parties	<u> </u> -			
	Area:	Point in process :				ТВА
Р	Shut time (Powe	er free access) available				
	Area:	Point in process :				To do work in the rail off loading section a day permit can either be obtained from the control room or an annual permit from Safety officer.
	Siding Risk					
	Area:	Point in process :				
	Area:	Point in process :				
	Area:	Point in process :				
	Area:	Point in process :				

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Category		Identified Risk	Table1	Table2	Table1 /Table2	Mitigation measure to be implemented
	Area:	Point in process :				
	A	Billing				
	Area:	Point in process :				
	Area:	Point in process :				
		•				
	Area:	Point in process :				
	Area:	Point in process :				
	Area:	Point in process :				
	Al cu.	· ome in process :				
	Area:	Point in process :				

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			1			
Category		Identified Risk	Table1	Table2	Table1 /Table2	Mitigation measure to be implemented
	Area:	Point in process :				
	Area:	Point in process :				
	Area:	Point in process :				
	Area:	Point in process :				
	Area:	Point in process :				
Approval :		Yes				No
		:				
Date :						

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